

Work Order ID 141793

141793

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Thursday, February 11, 2016. 1:32:46 PM

Item ID: PB67-43001-149-1

Accept

N900040100

Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Side Plate

Start Date: 2/11/2016 Start Qty: ~~4.00~~

4

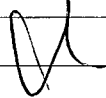
Cust Item ID:

Required Date: 2/11/2016 Req'd Qty: 4.00

4

Customer:

Reference:

Approvals: Process Plan:  Date: _____ Tooling: _____ Date: _____

Run Start ***NR1***

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
B67-43001-149	C								

130 0.00

130

Small Fab

Small Fab

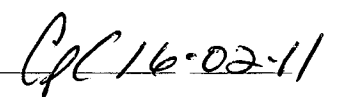
Memo

0.00

Small Fab

PULL FROM STOCK:
4 X PB67-43001-149 B114062

COUNTER SINK AS PER DWG

4 

140 0.00

140

QC5- Inspect part completeness to step on W/O

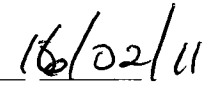
QC

Memo

0.00

Quality Control

DAS
30
9-89

4 

150 Identify as per dwg & Stock Location: 

150

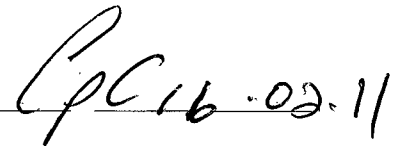
Packaging

Memo

0.00

Packaging

w/o
139184



Work Order ID 141793***141793***

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Thursday, February 11, 2016 1:32:46 PM

Item ID: PB67-43001-149-1

Accept

N900040100Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Side Plate

Start Date: 2/11/2016 Start Qty: 4.00

4

Cust Item ID:

Required Date: 2/11/2016 Req'd Qty: 4.00

4

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start ***NR1***

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop ***NR2***Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

160

QC21- Final Inspection - Work Order Release

0.00

160

QC

Memo

0.00

Quality Control

MLJ

FEB 19 2016

MLJ

FEB 18 2016

Picklist Print

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Work Order ID: 141793

141793

Parent Item: PB67-43001-149-1

PR67-43001-149-1

Parent Item Name: Side Plate

Start Date: 2/11/2016

Required Date: 2/11/2016

Start Qty: 4.00

Required Qty: 4.00

Comments: IPP REV:A 14.12.15 NEW ISSUE DD VERF:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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PB67-43001-149

Manufactured No

Each 2.0000

4

PR67-43001-149

Side Plate

Cpl 16.02.11

Location

Loc Qty

Loc Code

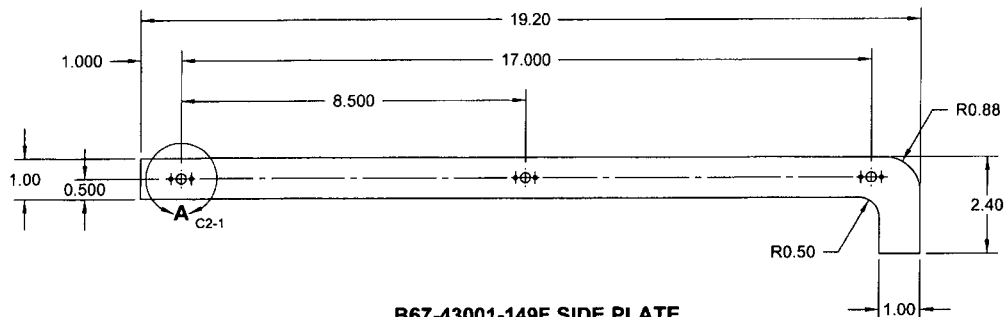
Mezz

2

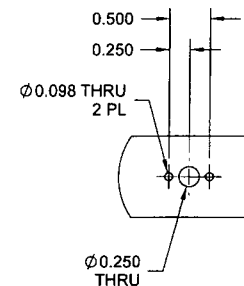
114062

2

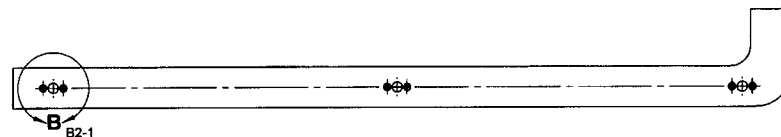
24



B67-43001-149F SIDE PLATE

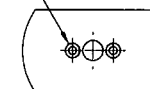


**DETAIL A D7-1
SCALE 2X, 3 PL**

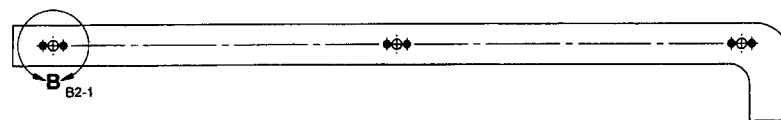


**B67-43001-149-1 SIDE PLATE
(MAKE FROM B67-149F)**

Ø 0.180 X 100° CSK
2 PL



**DETAIL B B7-1
A7-1
SCALE 2X, 3 PL**



**B67-43001-149-2 SIDE PLATE
(MAKE FROM B67-149F)**

141793

RELEASED
2009-09-24

NOTES:

- 1) MATERIAL: 6061-T6 (OR 6061-T62) ALUMINUM SHEET, 0.090 THICK
PER AMS-QQ-A-250/11 OR AMS 4025/4027
REF. DART SPEC. M6061T6S.090
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.18 lbs

C	REDRAWN PREMIER AVIATION DRAWING IAW DART QSI 018 AND QSI 043. FOR PREVIOUS REVISIONS, REFER TO PAGE 24 OF PREMIER AVIATION DRAWING No. B67-43001. REASON: SEE PAR#09-011.		MB	09.03.03
REV.	DESCRIPTION		BY	DATE
DESIGN	RW	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA		
DRAWN				
CHECKED	MS		REV. C	
MFG. APPR.			SHEET 1 OF 1	
APPROVED			SCALE	
DE APPR.	N/A	SIDE PLATE	NTS	
DATE	09.03.03	COPYRIGHT © 1995 BY DART AEROSPACE LTD		
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